

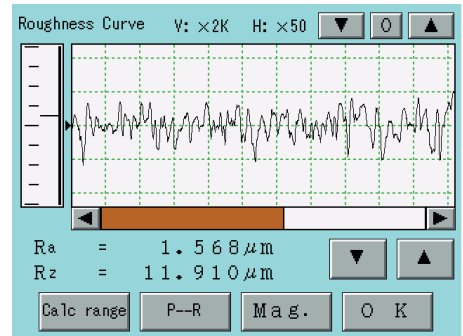
Field Surface Texture Measuring Instrument with Outstanding Operating Ease



SURFCOM 480A



SURFCOM 480A-12



Can use English/Japanese/German/
French/Italian and Spanish!
JIS2001 compliant!

TFT Color LCD Touch Panel

The color LCD touch panel with a wide field of view features high clarity. Simply touch the desired icon to perform operation. Touch panel input can be performed by using your finger or with the touch-pen provided, facilitating on-site measurements.



Customize Icons

The customize function can be used to create a special menu where only the icons that are used most frequently are displayed, substantially enhancing operational efficiency.



AI Function (patented)

The AI (artificial intelligence) function automatically selects the ideal cut-off value, measuring range and other conditions by simply entering the parameters and allowable values denoted on the machining drawing. This automates measurement.



Guidance Function

This function guides the user through the measuring procedures, enabling beginners to make measurements.



Memo Function

A short note or diagram can be entered with the touch pen and printed using the memo function.

Supports International Standards

The 480A supports analysis parameters for JIS (2001/1994/1982), ISO, DIN, ASME and CNOMO standards, and can be switched between English, Japanese, German, Italian, French and Spanish. In addition, any power source between AC100V and 240V can be used, and the unit satisfies the European Directives for the CE Marking.



Host of Analysis Functions

The unit incorporates 34 types of roughness parameters (Ra, Rz, Ry, Sm, S, tp, etc.) and 32 types of waviness parameters. The steps on electrical parts, film thickness, surface area and other items can be analyzed.



Tilt Correction Function

Six types of automatic tilt correction are provided: Linear, first half, latter half, both end, round surface and spline curve (patented).



Evaluation Range Setting (patented)

The waveform on the screen is enclosed by two cursors, allowing the desired evaluation range to be set and the parameters to be calculated.



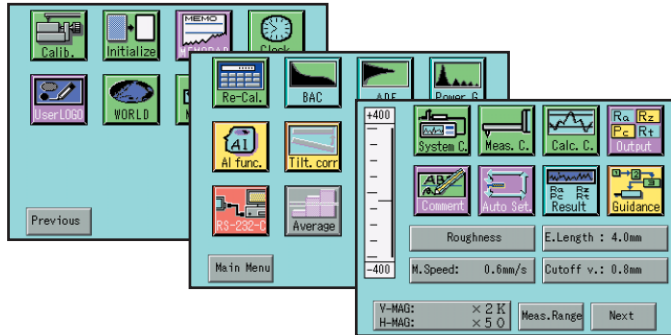
PC Card Slot

Measuring conditions, measured result management or measured data can be output in binary and text format. This data can be easily read from the PC card slot on a personal computer.

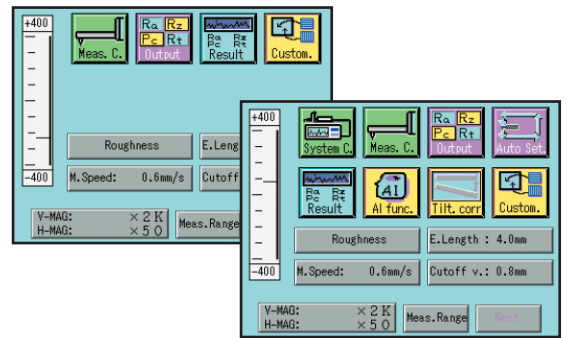
Sample Display

The customize function on the main menu allows icons to be edited and arranged as desired.

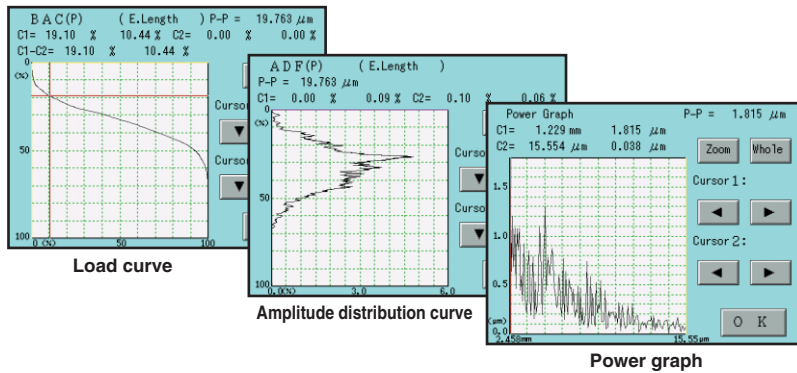
Main Menu



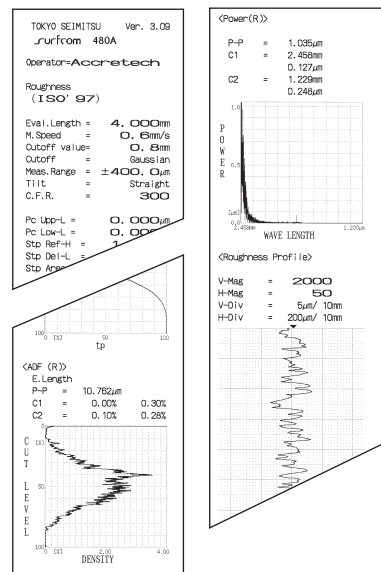
Sample Customized Display



Analysis Results



Sample Data Sheet



Specifications

Model		SURFCOM 480A
Measuring range	X axis (horizontal)	100mm
	Z axis (vertical)	800μm (Measuring range/resolution: 800μm/10nm, 80μm/1nm, 8μm/0.1nm)
Straightness accuracy		(0.05 + 1.5L / 1,000) μm L = Measuring length (mm)
Analysis items	Standards	Complies with JIS-2001, JIS-1994, JIS-1982, ISO-1997, ISO-1984, DIN-1990, ASME-1995 and CNOMO.
	Parameters	Ra, Rq, Ry, Rp, Rv, Rc, Rz, Rmax, Rt, Rz.J, R3z, Sm, S, RΔa, RΔq, Rλa, Rλq, TILT A, Ir, Pc, Rsk, Rku, Rk, Rpk, Rvk, Mr1, Mr2, VO, K, tp, Rmr, tp2, Rmr2, Rδc, AVH, Hmax, Hmin, AREA, NCRX, R, Rx, AR, NR, CPM, SR, SAR
	Evaluation curves	Section profile curve, roughness curve, filtered waviness curve, filtered center line waviness curve, rolling circle waviness curve, rolling circle center line waviness curve, DIN4776 special curve, roughness motif curve, waviness motif curve, envelope waviness curve
	Special graphs	Load curve, amplitude distribution (ADF) curve, power graph
	Tilt correction	Linear correction, round surface correction, first half correction, latter half correction, both end correction, spline curve correction (linear, round surface and both end correction possible at arbitrary range)
Magnification	Vertical magnification (Z axis)	Set desired value or automatic: 50, 100, 200, 500, 1K, 2K, 5K, 10K, 20K, 50K, 100K, 200K*, 500K*
	Horizontal magnification (X axis)	Set desired value or automatic: 1, 2, 5, 10, 20, 50, 100, 200, 500, 1K, 2K
Type of filter		Standard filter (2RC), phase compensation filter (2RC), phase compensation filter (Gaussian)
Measuring speed		0.03, 0.06, 0.15, 0.30, 0.60, 1.5, 3, 6 mm/s (8 speeds)
Detector		Tip radius: 2μm, Material: Diamond, Measuring force: 0.7 mN
Special functions	Measuring AI	AI function provides easy procedures, enabling beginners to make measurements.
	Step analysis function	Ideal for film thickness and surface area measurement of semiconductor parts.
	PC card	Output as text file allows transfer of data to personal computer.
Standard accessories		Standard specimen (E-MC-S24B), recording paper (E-CH-S21A), touch-pen (E-MA-S54A), instruction manual
Power source/consumption		AC 100 – 240 V ±10%, 50/60 Hz, 90 VA
Installation dimensions		1000 (W) × 800 (D) × 750 (H) mm
Weight		105 kg

* When high-magnification pickup is used.